

Date: Monday, 3/19/2007 8:12:58 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SEAL
Job Number	: 31256		
Estimate Number	: 12204		
P.O. Number	: N/A	Part Number	: D34685
This Issue	: 3/19/2007 S.O. No. : N/A	Drawing Number	: D3468 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 26953	Material	: N/A
Written By	: <u>JA 07.03.19</u>	Due Date	: 3/23/2007 Qty: 10 Um: Each
Checked & Approved By	: <u>JA 07.03.19</u>		
Comment	: Est Rev: A New Issue 06-02-06 JLM		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

MSIL60S125

high temp. silicone sheet .125



Comment: Qty.: 0.0432 sf(s)/Unit Total : 0.4316 sf(s)

Material .125" Thick High Temp Silicone sheet

(M-SIL60S.125)

Batch: MF 07-03-20

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Fabricate as per Dwg D3468

MF 07-03-20

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/03/21

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/13/21 (10)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/13/23

Job Completion

U 07-03-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: RD Date: 07/03/23
 QA: N/C Closed: _____ Date: _____

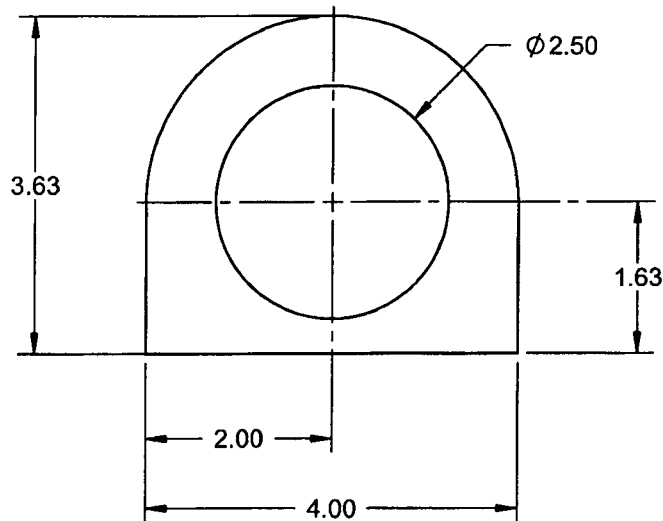
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

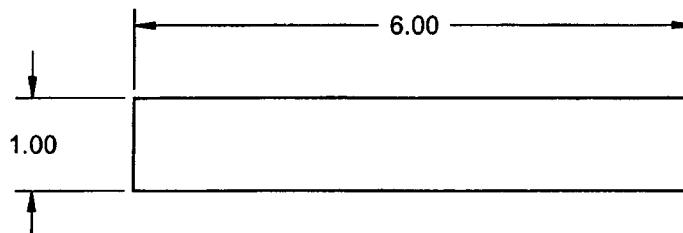


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3468	REV. A SHEET 1 OF 2
DATE 05.12.08		TITLE SEALS	SCALE 1:2
A	05.12.08	NEW ISSUE	

06-04-03 *[Signature]*



D3468-1 SEAL



D3468-5 SEAL STRIP

NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WITHOUT NOTICE
WORK ORDER
NO. 31256

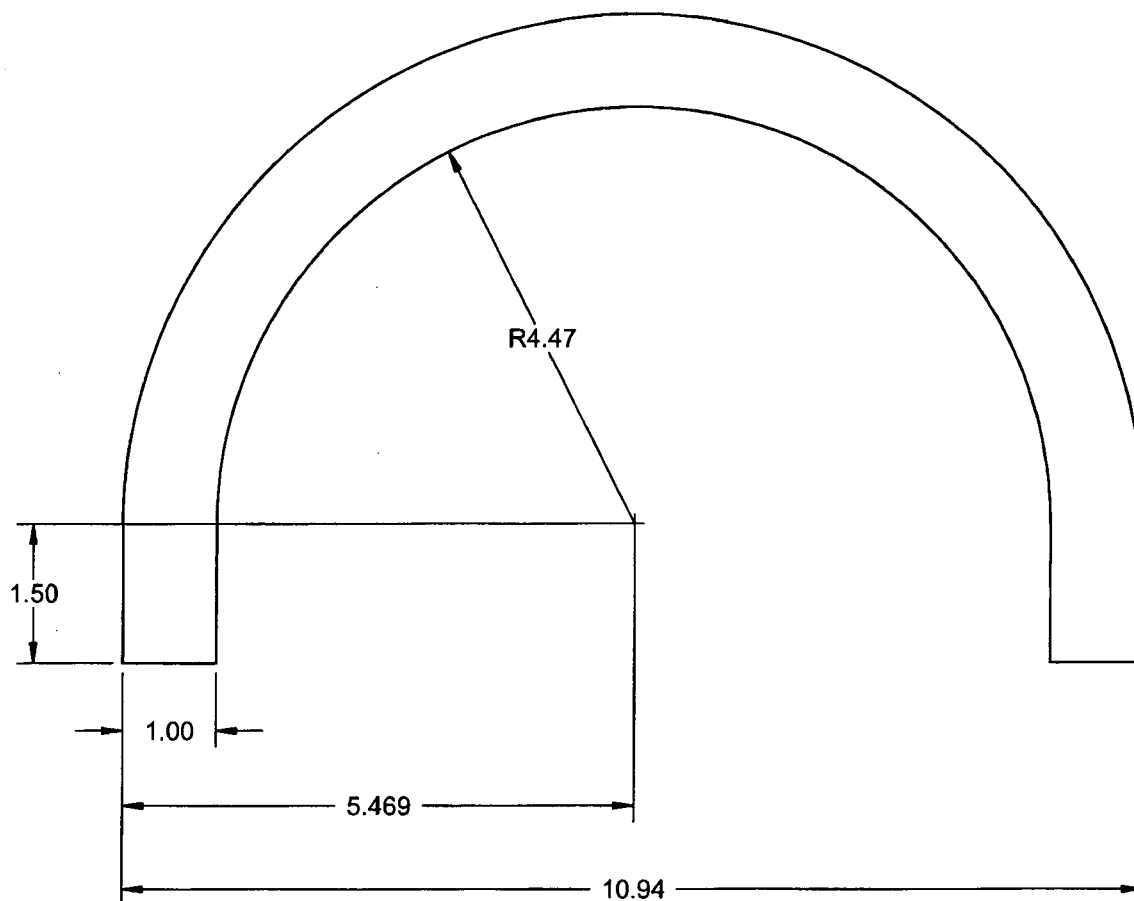
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3468	REV. A SHEET 2 OF 2
DATE 05.12.08		TITLE SEALS	SCALE 1:2

RELEASED
06.04.03 *[Signature]*



D3468-3 LARGE SEAL STRIP

NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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